



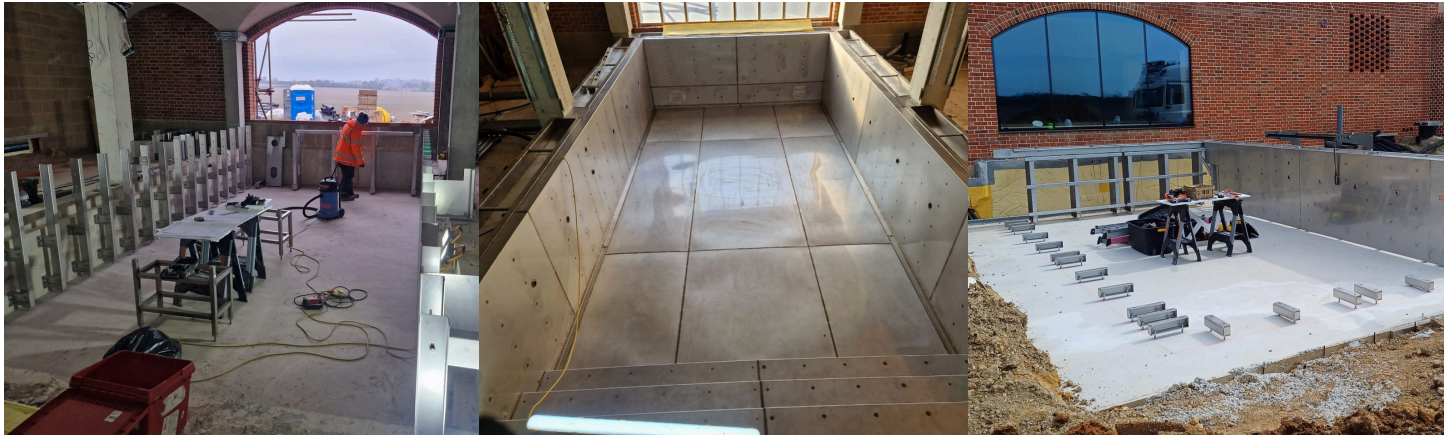
WRIGHTFIELD
POOLS stainless steel pools
& moving pool floors

Marquis Suffolk Case study

September 2024 - Letts Pools commissioned Wrightfield Pools to manufacture two premium stainless steel pools for the Marquis Suffolk Hotel & Spa, including an indoor and outdoor deck-level pool and spa pool. Both pools were designed with full-width entry steps and TIG-welded wall and floor joints, achieving watertight stainless-steel shells prepared for tiling by other contractors.

Each pool has a robust stainless steel shell with a buttress frame, supporting a Cranbourne Stone Mono Grill gutter profile. With meticulous attention to detail, these pools were expertly crafted to meet high durability standards and blend into the surrounding luxury aesthetics of the Marquis Suffolk Hotel.

Wrightfield Pools proudly provides resilient, high-quality solutions for premium hospitality environments to meet structural and functional requirements.



Outdoor Pool

The outdoor pool measures 7m in length and 3.88m in width, with a total surface area of 21.76m² and a wall height and depth of 1.5m, holding approximately 40.74m³ of water. Built on a structural slab, the pool shell comprises 2.5mm stainless steel wall panels, 1.5mm floor panels, and a 3mm buttress frame for durability and support.

The pool's open trough perimeter gutter is designed to accommodate a Cranbourne Stone Mono Grill. Full-width entry steps with 300mm treads and 200mm risers provide accessibility and a seamless look.

Indoor Pool

The indoor pool is built within the building's foundation sump. It measures 8m by 3.88m, has a 31.04m² surface area, and is 1.5 m deep. It holds 46.56m³ of water. Like the outdoor pool, it features stainless steel panels with a buttress frame, TIG-welded on-site to create a watertight Mill Finish shell. The pool's deck-level gutter is between support columns and accommodates a Cranbourne Stone Mono Grill.

Both pools have been expertly crafted with attention to detail, preparing the shells with a plain finish for tiling by others, BSP socket connections for flexible filtration options, and provisions for six lighting niches in each pool. The result is a pair of resilient, custom-designed stainless steel pools that align with the aesthetic and functional demands of the luxury Marquis Suffolk Hotel & Spa.



Location - Marquis Suffolk, Upper St, Layham, Ipswich IP7 5JZ

About Wrightfield Pools - At Wrightfield Pools, we specialise in designing and constructing high-quality stainless steel swimming pools that combine durability, elegance, and innovation.

With years of experience, our expert team delivers bespoke solutions tailored to your unique needs. For more information on our stainless steel pool offerings, visit Wrightfield Pools at <https://wrightfieldpools.co.uk>. Dive into luxury with us today!

Call us on **01379 872800** or email sales@wrightfieldpools.co.uk.